High Reliability Capabilities

Sensors and Specialist Components
BI Technologies  OPTEK Technology
TT Electronics is a global provider of engineered electronics for performance critical applications. We provide our customers with engineering support and expertise through our global network of specialists and world class facilities. Our experience and understanding of highly regulated markets enables us to continue to develop and deliver reliable products and solutions for our customers, helping them solve challenging problems to meet the needs of their customers.

TT Electronics is a leading manufacturer of customisable, high reliability components and assemblies.

We supply a comprehensive range of high reliability assemblies, advanced sensor technology, and precision potentiometers designed for demanding industrial environments, aerospace, and defence, through our OPTEK Technology and BI Technologies brands.

Our customised, commercial Off-the-Shelf (COTS) and MIL-spec products – including innovative discrete semiconductors, microelectronics, sensors, optoelectronics and passive components and our integrated manufacturing services solutions are supported by a wealth of technical expertise and application experience of hi-rel, extreme performance designs.

Our accreditations include QML and QPL certification for JAN/JANTX level, Nadcap, IPC-A-610D, J-STD-001 and we hold multiple resistor approvals in the US and Europe to CECC, DSCC, US MIL Standards.

TT Electronics is playing a role in many major current defence and aerospace programs and is involved closely with contractors at every level to help them meet the challenges of the industry.
High Reliability Capabilities

Our design engineering teams work closely with you on complex applications to meet your requirements.

Through its OPTEK brand, TT Electronics offers a wide range of expertise in the design and manufacture of optoelectronic and magnetic sensor components and assemblies and solid state lighting solutions serving the high technology electronics industry. We specialise in providing leading edge solutions for medical, military, avionics, test & measurement, industrial and specialty commercial applications. With our on-site engineering and R&D department located in the United States and our world-class manufacturing facility in Mexico, we are able to meet the increased technology demands for a higher level of quality, reliability, and performance.

We offer screened high reliability products in classifications of “TX”, “TXV”, “B”, “S”, and “ESA” levels, and for various COTS custom requirements tailored to suit customer needs. Our quality system is centered on our ISO/TS 16949:2002 and BS EN ISO 9001:2000 certifications. TT Electronics operates to TSAT, MIL-PRF-19500, MIL-PRF-38535, MILSTD-750/883 performance requirements, and we are ITAR registered. By performing 100% test and inspection, we assure quality products every time.
High Reliability Capabilities

High Reliability Assemblies

TT Electronics’ high reliability assemblies are custom devices designed to meet military and aerospace applications. They offer superior reliability and hermetic components.

Product Highlights

- Hermetic chip & wire microelectronic assemblies
- Encapsulated chip & wire microelectronic assemblies
- Optoelectronic assemblies

Technical Capabilities

- Conductive systems include Au, Ag, and PdAg
- Clean rooms to 10,000 ppm
- Die attach (conductive/non-conductive epoxy, eutectic, solder)
- Hermetic and local encapsulation
- Multi-site manufacturing
- Lead-free and 63/37 solder capability
- Extended temperature operation (-55°C to +150°C)

Qualifications/Certifications

- MIL-PRF-19500
- MIL-PRF-38534/38535
- MIL-STD-883/750
- TX, TXV, B, S, and ESA level
- ISO/TS16949
- ISO9001
High Reliability Capabilities

**Advanced Sensor Technology**

TT Electronics provides a wide range of sensor technologies uniquely suited to the rigorous requirements of military and aerospace applications, including optoelectronic S-level Hall effect sensors.

With the assistance of TT Electronics’ design engineering teams, these technologies have the capability to be engineered to the high-reliability performance standards demanded by customer specifications while surviving the harshest environmental, temperature, and mechanical stresses.

**Product Highlights**
- Infrared LED and VCSEL optosensors and assemblies
- Surface mount optocouplers / optoisolators
- Hall-effect sensors and assemblies – through hole
- LED and sensor “pill packs”

**Technical Capabilities**
- Infrared LED and VCSEL, 850nm to 940nm wavelengths
- Silicon and III-V design capability
- Reflective and interruptor optical sensor designs
- Hall-effect magnetic sensing (bipolar, unipolar, ratiometric)
- Comprehensive in-house group testing
- 100% parametric test capabilities

**Qualifications/Certifications**
- 100% in-house screening and QCI testing (Group A, B, C, D) per MIL-PRF-19500 method of MIL-STD-750 and per MIL-PRF-38535 of MIL-STD-833, method 5005
- TX, TXV, B, S, and ESA-level process capabilities
- ISO9001
- ISO/TS16949
- TSAT
High Reliability Capabilities

Precision Potentiometers

TT Electronics has been a leading industry innovator in developing standard and custom precision potentiometers and trimmers for specific applications within many major weapons systems, aerospace vehicles and military platforms around the world. In many cases, our engineers have taken an existing high reliability product design and adapted it to meet the demanding requirements of military and aerospace applications.

Product Highlights

- Conductive plastic potentiometers
- Wirewound potentiometers
- Hybrid potentiometers
- Single and multi-turn potentiometers
- Spring return linear potentiometers
- Surface mount and through hole cermet trimmers
- Single and multi-turn trimmers
- Miniature SPDT switches

Technical Capabilities

- Extensive range of models and pin configurations
- Rotational life up to 100 million revolutions
- Linearity to ±0.02%
- Operating temperature range: -65°C to +150°C
- Miniature sizes down to 3mm case size

Qualifications/Certifications

- Built to meet or exceed MIL-PRF-39023
## High Reliability Capabilities

### Product Applications

From concept to manufacture, our engineering teams aim to build strong partnerships with customers to provide enhanced solutions for performance critical technologies.

<table>
<thead>
<tr>
<th>Products:</th>
<th>Applications</th>
<th>Key Features and Benefits:</th>
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<tbody>
<tr>
<td><strong>High Reliability JAN Isolators</strong></td>
<td>Military equipment</td>
<td>• Choice of hermetically sealed TO-78 package or surface mountable SMD/LCC package</td>
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<td></td>
<td>Aerospace</td>
<td>• High current transfer ratio</td>
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<td></td>
<td>Space</td>
<td>• 1 kV electrical isolation</td>
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<td></td>
<td>Other harsh environments</td>
<td>• Processed to MIL-PRF-19500</td>
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<tr>
<td><strong>High Reliability COTS – Optoelectronics</strong></td>
<td>Military equipment</td>
<td>• Product offering of GaAlAs/GaAs LEDs, phototransistors, photodiodes, Photologic® detectors (integrated detector), VCSELs</td>
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<td></td>
<td>Aerospace</td>
<td>• Available in hermetic metal packages and plastic packages</td>
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<td></td>
<td>Space</td>
<td>• Available in custom designs at OEM volumes</td>
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<td></td>
<td>Medical</td>
<td>• Shorter lead times than other off-the-shelf solutions</td>
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<td>Other harsh environments</td>
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<td><strong>High Reliability COTS – Hall Effect</strong></td>
<td>Military</td>
<td>• Reliable performance up to S level</td>
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<td></td>
<td>Space</td>
<td>• Extended service life</td>
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<td></td>
<td>Harsh environments</td>
<td>• Plastic and ceramic packages available</td>
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<td></td>
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<td>• Bipolar, unipolar, and ratiometric outputs</td>
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<td>• Excellent temperature stability</td>
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<td>• MIL-STD-883</td>
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<td>• 100% processing and QCI</td>
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<tr>
<td><strong>High-Reliability POTS and Trimmers</strong></td>
<td>Major weapons systems</td>
<td>• Long rotational life up to 100 million revolutions</td>
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<td></td>
<td>Aerospace vehicles</td>
<td>• Miniature sizes down to 3mm case size</td>
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<tr>
<td></td>
<td>Military platforms</td>
<td>• Light weight</td>
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<td></td>
<td>Military aircraft</td>
<td>• Superior sealing capabilities</td>
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