

Specification Indicating Max Torque values for Cable Gland Nuts on ORD Assemblies

Generic Assy indicating Max Torque values for Cable Gland Nuts

Assy No	Description	Cable Gland Nut	Max Torque
ABORD1013	ORD Intervehicle (Short Version)	AB-ORD-827	8NM (70.8 lbf)
ABORD1013EU	ORD Intervehicle (Short Version)	SB-ORD-118	8NM (70.8 lbf)
SBORD102	ORD Intervehicle Free Member (Solder Type)	SB-ORD-118	8NM (70.8 lbf)
SBORD102B	ORD Intervehicle Free Member (Crimp Type)	SB-ORD-118	8NM (70.8 lbf)
SBORD102C		AB-ORD-827	8NM (70.8 lbf)

- All Max Torque values on table shown above were derived from 8D report (8D1605003)
- Refer to 8D1605003 for Statement confirming maximum cable gland torque of 8NM for SB-ORD range

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