Ultra Precision Metal Film Resistors

Electronics

CAR Series

Features:

- Tolerance down to 0.01%
- TCR down to 5ppm/°C
- High reliability
- Superior moisture performance
- Non-standard values available
- High stability metal film
- Matched sets available





All Pb-free parts comply with EU Directive 2011/65/EU amended by (EU) 2015/863 (RoHS3)

Electrical Data

		CAR5	CAR6			
Power rating @70°C W		0.25	0.33			
Power rating @85°C	W	0.125	0.25			
Resistance range		10R – 3M0	10R – 5M0			
Limiting element voltage V		250	350			
TCR (20 - 70°C) ¹	ppm/°C	5, 10, 15, 25, 50				
Resistance tolerance ¹	Resistance tolerance 1 % 0.01, 0.02, 0.05, 0.1, 0.25, 0.5, 1					
Standard values ²		E24 & E96 preferred				
Thermal impedance °C/W		110 70				
Ambient temperature range	°C	°C -55 to 155				

Note 1: See table of resistance restrictions Note 2: Non-standard values may be requested

Physical Data

Dimensi	ions in mm a	nd weight in	g					
Туре	L max	D max	f min ¹	d nom	PCB mounting centres	Min. bend radius	Wt. nom	d
CAR5	7.2	2.5	30	0.6	10.2	0.6	0.24	D
CAR6	10	3.7	30	0.6	12.7	0.6	0.4] '

Note 1: Dimension relates only to bulk packed products

Construction

A metal film is deposited onto a high quality ceramic rod. Nickel-plated steel caps are force fitted to the rod and termination wires are welded to the caps. The resistor is adjusted to value by a helical cut in the film and the body is protected with a specially formulated epoxy coating.

Marking

Type reference, TCR code, resistance value and tolerance code are legend marked. The resistance values conform to IEC 60062.

Terminations

Terminations are copper wire with Sn or SnPb finish. They meet the strength requirements of IEC 60115-1 clause 9.5 and the solderability requirements of IEC 60115-1 clause 11.1.

Solvent Resistance

The body protection and marking are resistant to all normal industrial cleaning solvents suitable for printed circuit boards.

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Performance Data

		Values ≤250K		Values	>250K		
		Maximum	Typical	Maximum	Typical		
Load at rated power: Load, 1000 hours at 70°C / 85°C	±∆R%	0.05	0.02	0.25	0.05		
Load at rated power: Load, 8000 hours at 70°C / 85°C	±ΔR%	0.1	0.04	0.5	0.1		
Dry heat: No load, 1000 hours at 155°C	±ΔR%	0.15	0.08	1	0.2		
Shelf life test: 12 months at room temperature	±ΔR%	0.01	0.003	0.04	0.02		
Derating from rated power at 70°C / 85°C			Zero @	9155°C			
Short term overload: Lesser of 6.25xPr or 2.5xLEV for 5s	±ΔR%	0.01	0.001	0.08	0.01		
Climatic	±ΔR%	0.05	0.02	0.2	0.05		
Climatic category		55/155/56					
Long term damp heat	±ΔR%	0.05	0.02	0.2	0.05		
Temperature rapid change	±ΔR%	0.04	0.02	0.25	0.05		
Resistance to solder heat	±ΔR%	0.02	0.003	0.05	0.005		
Vibration	±ΔR%	0.02	0.002	0.06	0.02		
Bump	±ΔR%	0.02	0.002	0.06	0.02		
Noise in a decade of frequency	μV/V	0.2	0.03	1	0.1		
Voltage coefficient of resistance	ppm/V	0.3	<0.05	0.2	<0.05		

Table of Resistance Restrictions

	Tolerance %						
TCR		CAR5			CAR6		
ppm/°C	0.01 - 0.02	0.05	0.1 - 1	0.01 - 0.02	0.05	0.1 - 1	
5 ¹		10R to	o 500K		10R to 500K		
10			10R to 1M0	50R to 500K	10R to 1M0	10R to 1M0	
15	50R to 300K	10R to 1M0	TOK TO TIVIO				
25		TOK TO TIVIO	10R to 1M5			10R to 3M0	
50			10R to 3M0			10R to 5M0	

Note 1: Based on sampling. 100% screened product is available.

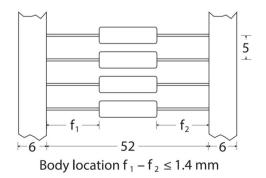
Application Notes

Matched Sets

TT Electronics has many years' experience in the supply of matched sets of precision resistors. Resistors can be supplied matched for tolerance and TCR down to $\pm 0.005\%$ and $\pm 1ppm/^{\circ}C$.

Packaging

CAR5 and CAR6 standard packing is in tape, as shown below.



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Ordering Procedure

Global Part Number Example: CAR5V-31K6PI (CAR5 with TCR ±5ppm/°C at 31.6 kilohms ±0.02%, Pb-free)



1	2	3	4	5					
Туре	TCR (ppm/°C)	Value	Tolerance	Finish, Screening & Packing					
CAR5	V = ±5	E24 = 3/4 characters	L = ±0.01%	ı		Pb-fr	ee (RoHS)		
CAR6	T = ±10	E96 = 3/4 characters	P = ±0.02%	SC	Pb-free with screened TCR (5ppm only)				
	Y = ±15	Custom values may use	W = ±0.05%	РВ		Sn(95)Pb(5) finish			
	D = ±25	more than 4 characters	B = ±0.1%	All above in Standard Packing			ndard Packing		
	C = ±50	R = ohms	C = ±0.25%	C/	AR5	A	Up to 5000/box		
		K = kilohms	D = ±0.5%	CA	AR6	Ammo	Up to 2500/box		
	M = megohms		F = ±1%						

Legacy Part Numbers

This product has a legacy part number format. This is still available for ordering, but for new designs use of the Global Part Number is recommended.

Legacy Part Number Example: CAR5LFV3162PA (CAR5 with TCR ±5ppm/°C at 31.6 kilohms ±0.02%, Pb-free)



1	2	3	4	5			6
Туре	Termination	TCR (ppm/°C)	Value	Tolerance		Packing	
CAR5	Omit for	V = ±5	3 digits + multiplier	L = ±0.01%		CAR5	Ammo, up to 5000/box
CAR6	Sn(95)Pb(5)	T = ±10	R = ohms for values	P = ±0.02%	^	CAR6	Ammo, up to 2500/box
	LF = Pb-free	Y = ±15	<100 ohms	W = ±0.05%			
		D = ±25		$B = \pm 0.1\%$			
		C = ±50		C = ±0.25%			
				D = ±0.5%]		
				F = ±1%			