# **High Power MELF Resistors**





#### Features:

- AEC-Q200 qualified
- High power up to 1W
- Tolerance down to 0.1%
- TCR down to 15ppm/°C
- High pulse handling capability





All parts are Pb-free and comply with EU Directive 2011/65/EU amended by (EU) 2015/863 (RoHS3)

## **Electrical Data**

		WRM0204HP	WRM0207HP				
Power rating @70°C	W	0.4	1				
Resistance range	ohms	R10 -	- 1M0				
Limiting element voltage	V	200	350				
Maximum overload voltage	V	400	700				
TCR	ppm/°C	15, 25,	15, 25, 50, 100				
Resistance tolerance	%	0.1, 0.25, 0.5, 1, 5					
Standard values		E24 8	E24 & E96				
Thermal impedance	°C/W	C/W 200 140					
Ambient temperature range	°C	-55 to +155					
Insulation resistance	ohms	>10 <sup>10</sup>					
Voltage proof	V	284 497					

## **Physical Data**

Dimensions in mm and weight in g							
Туре	L	D	D <sub>1</sub>	K	L <sub>1</sub>	Wt.	_ <b>L</b>
Турс	max	max	max	min	min	nom.	
WRM0204HP	3.7	1.55	1.55	0.7	1.5	0.02	D <sub>1</sub> D <sub>1</sub> D
WRM0207HP	6.1	2.4	2.4	1.2	2.9	0.08	L1—K

### Construction

A metal film is deposited onto a high dissipation ceramic former to which tin plated terminating caps are fitted. The resistor is adjusted to value by a helical cut in the film and the body is protected by a lacquer coating.

### Marking

Resistance values are colour coded with three or four bands, indicating value and multiplier.

## **Terminations**

Material Plated steel cap

Solderability The pure tin finish produces ageing free contacts on which low melting solders can be used. Dipped area shall be

covered with a smooth and bright solder coating after 3 seconds immersion at 215°C.

### **Solvent Resistance**

The body protection and marking are resistant to all normal industrial cleaning solvents suitable for printed circuit boards.

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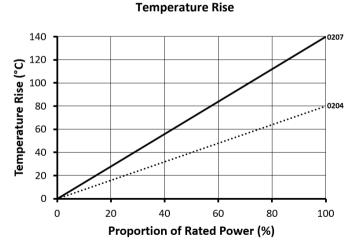
# **TCR and Tolerance Ranges**

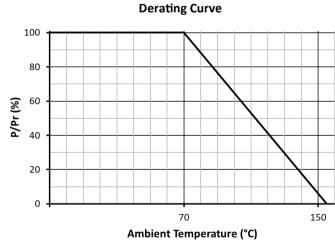
Tuno	TCR	Tolerance (±%)							
Туре	(±ppm/°C)	5	1	0.5	0.25	0.1			
	100	R10 –	R10 – 1M0						
WRM0204	50	R20 –	1M0	1R0 -	10R – 1M0				
W KIVIOZO4	25		10R – 1M0						
	15		10R – 300K						
	100	R10 –	10 – 1M0						
WRM0207	50	R20 –	1M0	1R0 -	10R – 1M0				
VV KIVIOZO7	25		10R – 1M0						
	15		10R – 300K						

## **Performance Data**

		Maximum
Short term overload: Lesser of 6.25xPr or 2xLEV for 5s	±ΔR%	0.15
Biased humidity: 1000hrs 85°C/85%RH 10% of Pr	±ΔR%	0.15
Surge test: IEC 60115-1, 10/700µs at lesser of $V(P_r,R) \& 2 \times LEV$	±ΔR%	0.15
High temperature exposure: 1000 hours at 155°C	±ΔR%	0.3
Bending test: 2mm deflection for 60s	±ΔR%	0.05
Resistance to solder heat: 260±5°C for 10s	±ΔR%	0.15
Temperature rapid change: 1000 cycles -55/125°C	±ΔR%	0.2
Endurance: Pr for 1000 hours at 70°C	±ΔR%	0.25
Endurance extended: Pr for 8000 hours at 70°C	±∆R%	0.5
Endurance extended: Pr for 225,000 hours at 70°C	±∆R%	1.5
Mechanical shock: half-sine, 100g peak, 6ms	±ΔR%	0.1
Vibration: 5g for 20min, 12 cycles each of 3 orientations, 10 – 2000Hz	±ΔR%	0.15
ESD: 2kV human body model	±ΔR%	0.5
Solderability: 245±5°C for 3s		>95% coverage
Voltage proof: 1.42 x LEV		No breakdown or flashover

## **Thermal Performance**





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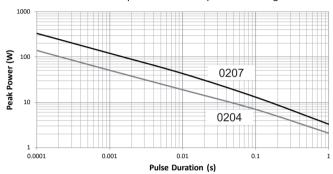




# **Pulse & Surge Performance**

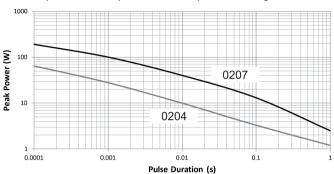
## **Single Pulse**

50 rectangular pulses applied at 60s intervals such that mean power is less than 10% of rated power. Maximum permitted change is ±1%.



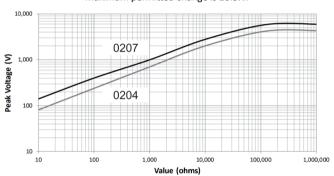
### **Continuous Pulses**

Continuous rectangular pulses applied at intervals such that mean power is equal to the rated power. Maximum permitted change is  $\pm 1\%$ .



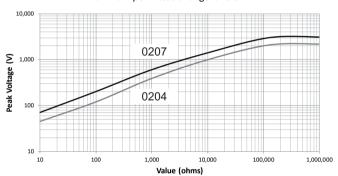
## 1.2/50µs Lightning Surge

IEC 60115-1  $1.2/50\mu s$  surge test, 10 surges. Maximum permitted change is  $\pm 0.5\%$ .



## 10/700μs Lightning Surge

IEC 60115-1  $10/700\mu s$  surge test, 10 surges. Maximum permitted change is  $\pm 0.5\%$ .



# **Packaging**

WRM0204HP resistors are supplied in 8mm plastic tape on 7" reels. WRM0207HP resistors are supplied in 12mm plastic tape on 7" reels. Packing complies with the requirements of IEC286-3.

# **Ordering Procedure**

Example: WRM0204HPC-2K49FT3 (WRM0204HP, 50ppm/°C, 2.49 kilohms ±1%, Pb-free)



1	2	3	4	5		
Туре	TCR	Value	Tolerance	Packing		
WRM0204HP	Y = ±15ppm/°C	E24/E96	B = ±0.1%	Т3	0204	3000 / 7" reel
WRM0207HP	D = ±25ppm/°C	3/4 characters R = ohms	C = ±0.25%	T2	0207	2000 / 7" reel
	C = ±50ppm/°C		D = ±0.5%			
	Z = ±100ppm/°C		F = ±1%			
		M = megohms	J = ±5%			