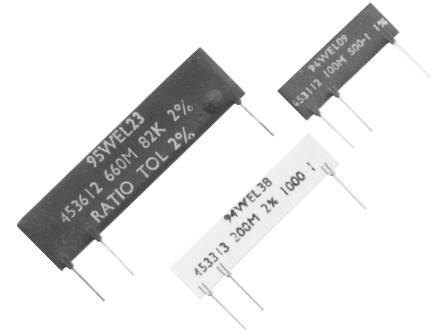


4530 Series

Features

- Dissipation up to 4.5 Watts at 70°C
- Voltage up to 15 kV dc
- TCR tracking down to 100 ppm/°C
- Suitable for high voltage precision dividers, feedback circuits and measurement systems



All parts are Pb-free and comply with EU Directive 2011/65/EU amended by (EU) 2015/863 (RoHS3)

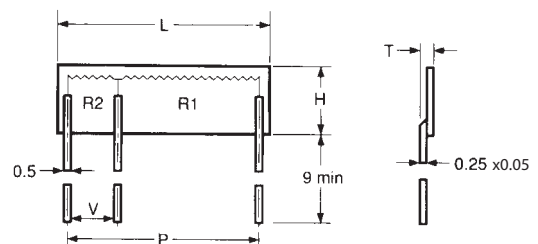
Electrical Data

		4531*	4532*	4533*	4534*	4535*	4536*	4537*
Power rating at 70°C	watts	1.0	1.7	2.0	3.0	2.8	3.6	4.5
Resistance range	ohms	20K to 130M	36K to 250M	36K to 250M	62K to 450M	51K to 370M	82K to 660M	180K to 1G
Limiting element voltage	volts	6.5K	6.5K	10K	10K	15K	15K	15K
TCR (20°C to 70°C)	ppm/°C	100						
Resistance tolerance	%	1, 2, 5						
Resistance ratio tolerances	%	1, 2, 5						
Standard values		Any value to order						
Ambient temperature range	°C	-55 to 125						

*5th or 6th digit determines protection and lead type (see marking)

Physical Data

Dimensions (mm) of Uncoated Resistors*							Substrate nominal
Type	L max	H max	T max	V nom	P nom		
4531	25.7	9	2	5.1	20.3		25 x 8.5
4532	25.7	13	2	5.1	20.3		25 x 12.5
4533	38.7	9	2	5.1	33.0		38 x 8.5
4534	38.7	13	2	5.1	33.0		38 x 12.5
4535	51.2	9	2	7.62	45.7		50 x 8.5
4536	51.2	13	2	7.62	45.7		50 x 12.5
4537	51.2	25.7	2	7.62	45.7		50 x 25



*Conformally coated resistors: Add 1mm to dimensions L and H and 0.5mm to T.

Coating can be extended up to 2mm down leads.

Example: A conformally coated 4531 measures 26.7 x 10 x 2.5 max.

General Note

TT Electronics reserves the right to make changes in product specification without notice or liability.
All information is subject to TT Electronics' own data and is considered accurate at time of going to print.

4530 Series

Construction

A high quality alumina substrate is printed with a specially selected high voltage resistor ink based on a ruthenium oxide/glass system. A choice of protective systems is available.

Choice of Protection

As standard components are supplied conformally coated with an epoxy resin. By special request components can be supplied unprotected or with a screen printed epoxy 'handling' protection.

Terminations

Material Solder-coated phosphor bronze lead-frame or 0.8mm dia, copper wire leads.

Solderability Meets the requirements of IEC 115-1, Clause 4.17.3.2.

Marking

Legend marked with type reference, resistance value, tolerance ratio and manufacturing date code.

5th digit: 1 refers to leadframe
2 refers to copper wire lead

6th digit: 2 refers to conformal coating
3 refers to screen printed protection
4 refers to unprotected components

Solvent Resistance

The marking and protection will withstand all commonly used industrial cleaning solvents.

Performance Data

		Maximum	Typical
Load: 1000 hours at 70°C	ΔR%	5	0.3
Derating from rated power at 70°C		Zero at 125°C	
Shelf life: 12 months at room temperature	ΔR%	0.3	< 0.1
Temperature rapid change	ΔR%	0.1	0.02
Resistance to solder heat	ΔR%	0.05	0.02
	4531, 4532	5	< 3
Voltage coefficient of resistance ppm/volt	4533, 4534	3	< 2
	4535, 4536, 4537	1.5	< 1

Application Notes

The terminations should not be bent closer than 1.5mm from the body, and the recommended minimum bend radius is 1mm. Due to the high voltage which can appear between the resistor body and any adjacent metal part, resistors should be mounted at an adequate distance from other conducting parts.

Temperature Category

Lower temperature category is -55°C, upper temperature category is 125°C. Due to the possibility of surface condensation it is recommended that high voltage is not applied to resistors in conditions of high humidity.

Design Flexibility

The experience of Welwyn engineers has been used to design this generation of high voltage planar resistors to be suitable for a majority of applications. However, should an application require particular consideration, Welwyn designers are available to provide advice and where applicable, to recommend a non-standard product. Special sizes, designs etc, can be prototyped at short notice.

Non Standard Optional Features

The options listed below are some of the special features which may be provided, subject to agreement. Special substrate size. Leadless version with palladium silver solder pads. Special termination length, diameter and pitch. Special designs for pulse applications. Resistance value outside stated range. Multiple dividers R1, R2, R3 etc.

Packaging

Packed in foam within a box.

General Note

TT Electronics reserves the right to make changes in product specification without notice or liability. All information is subject to TT Electronics' own data and is considered accurate at time of going to print.

4530 Series

Ordering Procedure

Example: 453312-100M/100KJF (4533 with leadframe terminals and conformal coat at $R_1 = 99.9$ megohms and $R_2 = 100$ kilohms (total $R_1 + R_2 = 100$ megohms) at $\pm 5\%$ absolute tolerance and $\pm 1\%$ ratio tolerance, Pb-free)

4	5	3	3	1	2	-	1	0	0	M	/	1	0	0	K	J	F
1		2	3	4			5			6	7						

1	2	3	4	5	6	7
Type	Terminal	Protection	Value ($R_1 + R_2$)	Value (R_2)	Absolute Tolerance	Ratio Tolerance
4531	1 = Leadframe	2 = Conformal coat	3/4 characters K = kilohms M = megohms G = gigohms		F = $\pm 1\%$	
4532	2 = Copper wire	3 = Printed epoxy			G = $\pm 2\%$	
4533		4 = Unprotected			J = $\pm 5\%$	
4534						
4535						
4536						
4537						

General Note

TT Electronics reserves the right to make changes in product specification without notice or liability.
All information is subject to TT Electronics' own data and is considered accurate at time of going to print.