



# 4160V TO 440V YDD PHASE SHIFT MULTIPHASE TRANSFORMERS

CUSTOM-ENGINEERED POWER TRANSFORMATION FOR  
DEMANDING INDUSTRIAL APPLICATIONS



High Efficiency



Reliable



Long-Term Durability



Our 4160V to 440V YDD transformers are engineered to deliver exceptional performance and long-term reliability in mission-critical environments. Designed with advanced modeling tools, manufactured under strict quality control, and validated through comprehensive testing, these transformers ensure high efficiency, superior thermal management, and robust durability tailored to your operational needs.

## Key Features & Benefits

- 3-Phase, 4160V Wye primary to 440V Delta dual secondaries
- Vacuum Pressure Impregnated (VPI) insulation system for improved dielectric strength and moisture resistance
- High-conductivity copper windings for superior electrical and thermal performance
- Flexible cooling options: natural air, forced-air fan, or water-cooled configurations
- Full primary-to-secondary isolation for safe and reliable operation
- Optional electrostatic shielding to minimize noise coupling

## Typical Applications

- Industrial control power systems
- Power distribution systems
- Load balancing applications
- Phase conversion and load management
- Isolation transformers for sensitive equipment
- UPS and power conditioning systems

PARAMETER	SPECIFICATION	PARAMETER	SPECIFICATION
<b>General</b>			<b>Technical Data Continued</b>
<b>Transformer Type</b>			<b>Transformer Data Continued</b>
Dry Type, Vacuum pressure impregnated (VPI)			<b>Partial discharge</b> 75 pC
<b>Service</b>			<b>Winding</b>
Small power transformer			<b>Conductor material</b> Copper
<b>Environmental Conditions</b>			
<b>Maximum altitude</b>			<b>Stabilizing winding required</b> No
3300 ft			<b>Earthing method</b> Ungrounded
<b>Min. ambient non-operating temperature</b>			<b>Insulation class</b> N
-40 °C			<b>Non-uniform (graded) insulation</b> Yes
<b>Max. ambient non-operating temperature</b>			<b>High-temperature insulation</b> Yes
75 °C			<b>Termination</b>
<b>Ambient operating temperature range</b>			<b>HV termination</b> Cable + Bus
0–50 °C			<b>LV termination</b> Cable + Bus
<b>Design ambient operating temperature</b>			<b>Cooling</b>
50 °C			<b>Cooling method</b> Cooling Water
<b>Shock</b>			<b>Accessories</b>
Grade A, MIL-S-901D (Vertical 25 G's, Side-to-Side 15 G's, Fore & Aft 15 G's)			<b>Lifting lugs</b> Removable hoist rings optional
<b>Location</b>			<b>Design Data</b>
Indoor			<b>Electrical Parameters</b>
<b>Unusual service conditions</b>			<b>No-load loss @ rated tap</b> 1410 W
Yes			<b>Load loss @ rated tap</b> 4585 W
<b>Vibration</b>			<b>Efficiency @ 500 kW load</b> 98.60%
Type I, MIL-STD-167-1			<b>Impedance (AN, rated tap)</b> 3.10%
<b>Airborne noise</b>			<b>Construction</b>
MIL-STD-1474, 79 dB max			<b>Conductor material</b> Copper
<b>Structure-borne noise</b>			<b>HV winding type</b> Layer wound
MIL-STD-740-2, 60 dB max			<b>LV winding type</b> Layer wound
<b>Technical Data</b>			
<b>Electrical System</b>			<b>Core + winding weight</b> 4140 lb
<b>Rated voltage (HV)</b>			<b>Overall width</b> 43 in.
4160 V			<b>Overall depth</b> 24 in.
<b>Rated voltage 1 (LV1)</b>			<b>Overall height</b> 44.25 in. + 4.85 in. removable hoist rings
440 V			<b>Testing Requirements</b>
<b>Rated voltage 2 (LV2)</b>			<b>Temperature rise test (90 °C rise)</b> Yes
440 V			<b>Dielectric type tests</b> Yes
<b>Rated frequency</b>			<b>No-load loss &amp; current @ 90% / 110%</b> Yes
60 Hz			<b>Dielectric special tests</b> Yes
<b>Rated power</b>			<b>Capacitance measurement (winding-to-earth &amp; between windings)</b> Yes
<b>Transformer Data</b>			
<b>Dielectric withstand – HV (60 s)</b>			
9.32 kV			
<b>Dielectric withstand – LV (60 s)</b>			
1.88 kV			
<b>Dielectric withstand – RTDs (60 s)</b>			
500 VDC			
<b>Insulation resistance – HV (2500 VDC)</b>			
50 MΩ			
<b>Insulation resistance – LV (500 VDC)</b>			
50 MΩ			
<b>Insulation resistance – RTDs (500 VDC)</b>			
10 MΩ			
<b>Lightning impulse – HV</b>			
60 kV			
<b>Lightning impulse – LV</b>			
Not required			
<b>Number of phases</b>			
3			
<b>Vector group</b>			
YDD			

## Design, Engineering & Manufacturing Capabilities

- Custom-engineered to meet specific load profiles and customer requirements
- Advanced Ansys Maxwell and FEM-based thermal modeling for efficient heat dissipation and extended lifespan
- Optimized winding layout to reduce eddy current losses, improve efficiency, and minimize noise/vibration
- Full in-house electrical and mechanical engineering teams for tailored designs
- Vacuum Pressure Impregnation process ensures long-term reliability and insulation integrity

## Testing & Compliance

- Designed and tested per IEEE Standard C57.12.91-2020
- Meets Grade A shock requirements of MIL-S-901D
- Meets Type I vibration requirements of MIL-STD-167-1
- Full Factory Acceptance Testing (FAT) available with complete documentation
- Optional customer-specific test programs available upon request

## HELPING SHAPE THE FUTURE OF HEALTHCARE

At TT Electronics, we engineer and manufacture electronic solutions that enable a safer, healthier and more sustainable world. We operate from 20 locations with over 4,000 employees.



**Reliable power transformation  
engineered for performance,  
efficiency, and mission-critical  
applications.**

## GET IN TOUCH

TT Electronics  
520 N Rogers Road,  
Olathe, Kansas, 66062

Steve Garfield  
Business Development Director  
[steve.garfield@ttelectronics.com](mailto:steve.garfield@ttelectronics.com)